

**\*92215\***

Page 1

**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**Start Date:** 10/23/2012    **Start Qty:** 4.00    **\*4\***

**Cust Item ID:**

**Required Date:** 11/9/2012      **Req'd Qty:** 4.00      **\* 1 \***

**Customer:**

**Reference:**

Approvals: Process Plan: MF Date: 12-10-23 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

[illegible]

# Work Order ID 92215

\*92215\*

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Tuesday, October 23, 2012 11:14:31 AM

Item ID: D3440-15 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Contoured Male Eye (Supersedes B67-43001-215)  
 Start Date: 10/23/2012 Start Qty: 4.00 \*4\* Cust Item ID:  
 Required Date: 11/9/2012 Req'd Qty: 4.00 \*4\* Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130	QC8- Inspect parts - second check	0.00							
*130*									
QC	Memo	0.00							
Quality Control									

140	Identify as per dwg & Stock Location: <del>SP</del> WPA	0.00							
*140*									
Packaging	Memo	0.00							
Packaging									

150	QC21- Final Inspection - Work Order Release	0.00							
*150*									
QC	Memo	0.00							
Quality Control									

DAS  
25  
9-83 12-10-27

4x

SP  
12-10-29.

12/10/31

ML5 12-10-29

# Picklist Print

Tuesday, October 23, 2012 11:14:30 AM

Page 1

Work Order ID: 92215

Parent Item: D3440-15

Parent Item Name: Contoured Male Eye (Supersedes B67-43001-215)

Start Date: 10/23/2012

Required Date: 11/9/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP A05.08.31 New issue KJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B1.000X02.000 6061-T6 Bar 1.00 x 2.00		Purchased	No			100	f	35.1080	0.1833	0.7717895		12/10/26	

Location	Loc Qty	Loc Code
MAT	0.318	
112567	0	
→ 121660	<del>0.318</del>	
MAT004	34.79	
122081	10.79	
123279	24	

0.7717

ft

(mat not pulled)

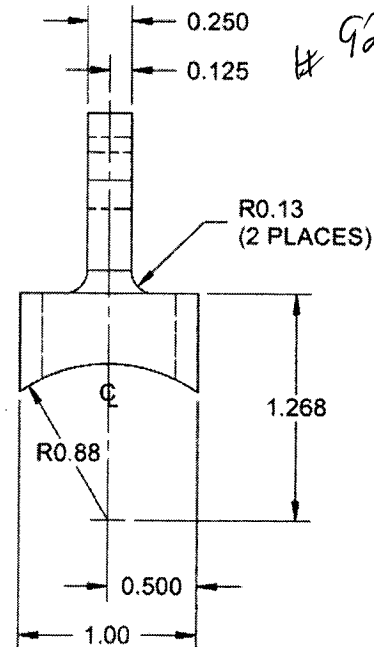
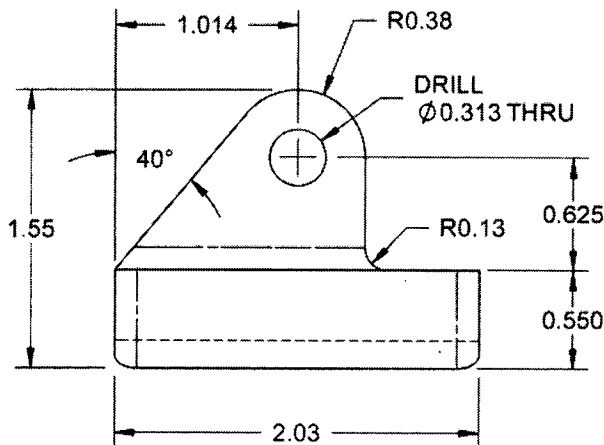
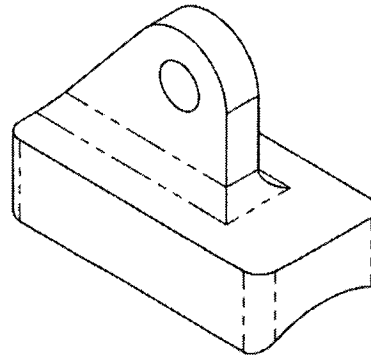
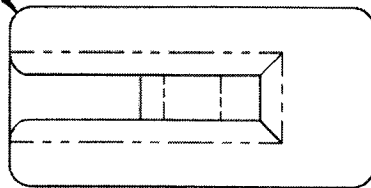
Adjust quantity in system  
There is 10.375 ft left of B121660  
after subtracting 0.7717 ft

**DART**

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>RE</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3440</b>	REV. A SHEET 7 OF 7
DATE <b>05.06.02</b>		TITLE <b>BLADE FOLD KIT PARTS</b>	SCALE 1:1

RELEASED  
*[Signature]*  
05/08/18

R0.13  
(4 PLACES)



**D3440-15 CONTOURED MALE EYE  
SUPERSEDES PREMIER P/N B67-43001-215**

**NOTES:**

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) BAR  
PER AMS-QQ-A-225/8 (OR AMS 4160)  
(REF. DART SPEC. M6061T6B)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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